



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-837-011
Job Sheet 167230



Part No: D117-837-011

Job Qty: 1 ea

Part Name: BK117 Quick Release Heli-Utility-Basket™ Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli-Inter Inc (CHINT01)

6500 Chemin De La Savane St Hubert, QC, J3Y 8Y9 Canada ph:(450) 468-3431

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Stores/Pkg1		SMB
110	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging1		SMB
120	QC	1 pcs		12/8/17	0.00	0.00	QC4		J.C.
125	DC	1 pcs		12/8/17	0.00	0.00	DC		J.C.
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		J.C.
140	QC21-FG	1 Ea		12/8/17	0.00	0.00	QC21		J.C.

Part Op 125 - Photocopy bluefile & type labels per PPP D117-837-011 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D117-837-011 Location: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-11A 5013338	2 ✓	169	0	0
	AN4-12A 5013339	4 ✓	42	0	0
	D117-837-111 5013339	1 ✓	1	0	0
	D4784-011 5016071	1 ✓	0	0	0
	D5106-041 5016253	4 ✓	4	0	0
	D5203-041 5007330	1 ✓	0 5370	0	0
	D5204-1 5013341	2 ✓	8	0	0
	D5205-1 5013342	1 ✓	3	0	0
	MS210423 5003336	2 ✓	39	0	0
	MS21042L4 5013343	4 ✓	943	0	0
	MS21069L3 5013335	8 ✓	94	0	0
	MS27039-1-08 5013331	8 ✓	503	0	0
	NAS1097AD34 5013333	16 ✓	7,574	0	0
	NAS1149D0416J 5013330	8 ✓	2,976	0	0
	NAS1149F0332P 5013329	2 ✓	3,293	0	0
	NAS1149F0832P 5013328	2 ✓	964	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description V _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suggested Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	 S019604 BK117 Quick Release Heli – Utility – Basket Fits LH or RH PART NO: D117 – 837 – 011 Revision: Operation: Start up Operation Change No: Mfg Date: 12/11/17 Job No: 167230																																																																					
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -111	Part Number	Description
X			D117-837-011	HELI-UTILITY-BASKET, LH/RH
	X		D117-837-013	PROP ARM KIT
1		X	D117-837-111	BASKET PROVISION MOUNTING KIT
	1*		D2332-041	PROP ASSEMBLY (OPTIONAL)
	4*		D3953-9	WASHER
1			D4784-011	BASKET ASSEMBLY, HEAVY DUTY, LH/RH
1			D4794-043	STRUT ASSY
		2	D4893-1	HARDPOINT ADAPTER, LH
		2	D4893-2	HARDPOINT ADAPTER, RH
		1	D4894-1	FWD BEAM
		1	D4894-3	AFT BEAM
		1	D4895-045	FWD OUTBOARD BEAM ASSY
		1	D4895-047	AFT OUTBOARD BEAM ASSY
1			D4911-1	BRACKET
2			D4911-3	BRACKET
4			D5106-041	BRACKET ASSY
2			AN3-11A	BOLT
4			AN4-12A	BOLT
		4	AN4-17A	BOLT
		12	AN5-23A	BOLT
		12	MS20002C6	WASHER
2			MS21042-3	NUT
4		4	MS21042L4	NUT
		12	MS21042L5	NUT
		12	MS21042L6	NUT
4			MS21069L3	ANCHOR NUT
		12	MS21250-06022	BOLT
4			MS27039-1-08	SCREW
8			NAS1097AD3-4	RIVET
	3*		NAS1149C0463R	WASHER (or AN960C416)
8		8	NAS1149D0416J	WASHER (or AN960JD416L)
		24	NAS1149D0516J	WASHER (or AN960JD516L)
		12	NAS1149D0616J	WASHER (or AN960JD616L)
6			NAS1149F0332P	WASHER (or AN960-10L)

* D2332-041 PROP ASSEMBLY & HARDWARE (OPTIONAL) TO REPLACE D3969-3 GAS SPRING

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Revision: **B**

Date: 14.06.24

Change Record

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Part Number: D117-837-011/-011BK

Description: HELI-UTILITY BASKET, LH/RH

[illegible]